# Table of Contents

Abstract 1

1. Literature Survey 2
   1.1 Hot-dip coating technique 2
   1.2 Factors affecting hot-dipping operation 4
   1.3 Hot-dip tinning 5
   1.4 Hot-dip galvanizing 8
   1.5 Hot-dip aluminizing 11
   1.6 Process control in hot-dip aluminizing 13
   1.7 Properties of aluminized steels 31
   1.8 The Al-Cu system 36
   1.9 Summary of project 37

2. Experimental 39
   2.1 Materials 39
   2.2 Specimen preparation 39
   2.3 Aluminizing materials 40
   2.4 Hot-dip aluminizing 41
   2.5 Optical microscopy 42
   2.6 Scanning electron microscopy 43
   2.7 X-ray diffraction analysis 43
2.8 Measurement of microhardness 44
2.9 Oxidation properties 44
2.10 Adhesion strength analysis of the coatings 44

3. Results and discussion 45

3.1 Effect of composition of aluminizing metal 45
3.2 Effect of aluminizing temperature 58
3.3 Effect of dipping time of substrate 67
3.4 Properties of aluminized steel 71

4. Conclusions 77

5. Suggestions for Future Work 80

6. References 81

7. Appendices I-VI (XRD Reference Patterns) 86
   Appendix-I 86
   Appendix-II 88
   Appendix-III 93
   Appendix-IV 95
   Appendix-V 97
   Appendix-VI 100

8. Publications